MASQUELACK



INDEX

- P. 3 MASQUELACK
- P. 4 Quality Policy
- P. 5 Our Coatings
- P. 6 Fields of Application
- P. 7 Methods of Application
- P. 8 Methods of Curing
- P. 9 Top Coats
- P.10 100% Solid Coatings
- P.12 Water-Based Coatings
- P.16 High-Solids Coatings
- P. 20 Solvent-Based Coatings
- P.24 Other Products
- P.26 Location



INDUSTRIAS QUÍMICAS MASQUELACK S.A.
T. +34 93 772 52 81
FAX. +34 93 772 65 42

INDUSTRIAS QUIMICAS MASQUELACK S.A.

been continuously growing since 1978.

We have based this growth on four fundamental pillars:

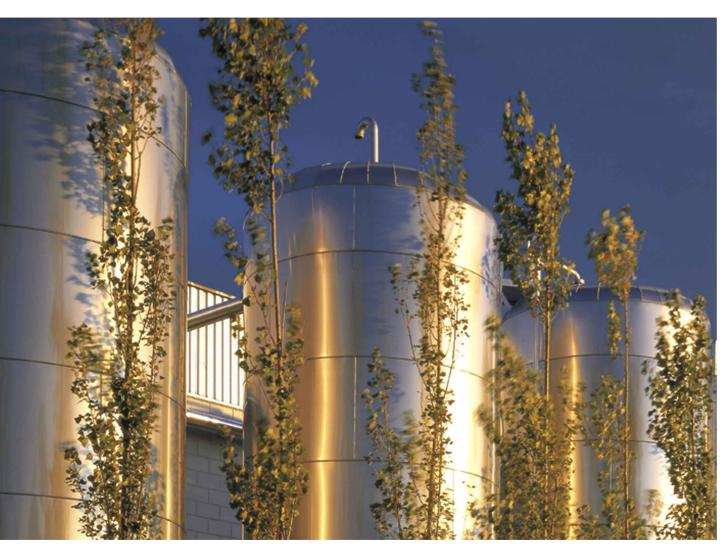
- Internationally-oriented interest.
- Commitment with quality.
- Environmentally-friendly products.
- Continuous innovation.

This constantly-evolving structure aims to be able to adapt to all kinds of clients and markets.









Quality Policy





Our Mission

MASQUELACK's mission is to provide its clients with solutions to protect and/or embellish surfaces

Our Vision

Our aim is that IND, QUÍMICAS MASQUELACK becomes internationally known by its:

Technical and service reliability.

Adaptability to clients and markets.

Our Commitment

MASQUELACK management body adheres to the priority commitments of:

Complying with all the requirements agreed with our clients.

Continuously improving the effectiveness of our quality assessment systems.

Working with reliable suppliers and ensuring their loyalty.

Encouraging a continuous growth of the company. Encouraging the internationalization of the activities.

Increasing our productivity.

Encouraging our personnel's training.

Encouraging our personnel's empowerment and responsability.

Encouraging the use of environmentally-friendly products.

Making data-base decisions.

Increasingly improving our clients satisfaction with our products and services.

OUR COATINGS

100% SOLID COATINGS

Ultraviolet Curing

WATER-BASED COATINGS

- 1 Component
- 2 Component

Ultraviolet Curing

HIGH-SOLIDS COATINGS

Ultraviolet Curing

Unsaturated Polyester

SOLVENT-BASED COATINGS

- 2 Component Polyuretanes
- 2 Component Acid-Based

Nitrocellulose / Pre-Catalyzed









	INTERIOR										OTHERS		EXTERIOR		
OUR COATINGS	LIVING FUR.	BATHROOM	KITCHEN	CHILDREN	H H CHAIRS	PARQUET	STAIRS	OFFICE	INTERIOR	PANEL CELL.	MOULDERS	PRINTING L.	WINDOWS	EXTERIOR	DECKS
100% SOLID COATINGS									1						
Ultraviolet Curing	•	0		0	•	0		•	•	0		0			
WATER-BASED COATINGS															
1 - Component	•			0	•	0	•		•	0	0	0	•	0	•
2 - Component	•	0			•	0	•							0	
Ultraviolet Curing	•	0		•	•	•	•	•	•						
HIGH-SOLIDS COATINGS															
Ultraviolet Curing	0	0	•						•						
Unsaturated Polyester	•	•									0				
SOLVENT-BASED COATINGS															
2 - Component Polyuretanes		•				•	•		•	•					
2 - Component Acid-Based	•							0	•	0					
Nitrocellulose / Pre-Catalyzed	•	0	•	0						•					
	STA	STANDARD ONON STANDARD													

METHODS OF APPLICATION

	SPRAY						ROLLER				MANUAL				OTHER				
OUR COATINGS	NORMAL SPRAY	AIRMIX SPRAY	AIRLESS SPRAY	2 - k SPRAY GUN	ELECTROST. SPRAY	FLOW	FLAT	RILL ROLLER	SPONGE ROLLER (STAIN)	PUTTY	HAND	HAND ROLLER	BRUSH	KNIFE	FILIÈRE À DÉPRESSION	VAKUMAT	EXTRUDER	DIPPING	AUTOCLAVE
100% SOLID COATINGS																			
Ultraviolet Curing	•	•	•		•					•					•	0	•		
WATER-BASED COATINGS																			
1 - Component	•	0	•		•	0		0		0	•	0		0	•	0	•	0	
2 - Component		•	•	•	•							•			•				
Ultraviolet Curing		•	•		•										•	0			
HIGH-SOLIDS COATINGS																			
Ultraviolet Curing	•	0	•		•		0								•				
Unsaturated Polyester	•	0		•	•										•				
SOLVENT-BASED COATINGS																			
2 - Component Polyuretanes			0		•										•				
2 - Component Acid-Based		0	•	•	•										•				
Nitrocellulose / Pre-Catalyzed	•	0	•		0		•				•		•	0	0		•	0	
	■ STANDARD ■ NON STANDARD																		

METHODS OF CURING



TOP COATS:

Transparent / White / Colour







1. 100% SOLID COATINGS

When high productivity is required, MASQUELACK's range of UV coatings should be your first choice.

They are VOC-free, consecuently they are environmentally-friendly (Volatile Organic Compounds). (EU 2004/42/CE Act/rule).



METHODS OF APPLICATION

NORMAL SPRAY HAND WIPPING AIRMIX SPRAY HAND ROLLER AIRLESS SPRAY BRUSH 2-K SPRAY GUN KNIFE ELECTROSTATIC SPRAY CURTAIN COATER FLOW COATING VAKUMAT FLAT ROLLER EXTRUDER RILL ROLLER DIPPING SPONGE ROLLER (STAIN) AUTOCLAVE PUTTY MACHINE

METHODS OF CURING

O ROOM TEMPERATURE
O 30-80°C HOT AIR
O AIR PULSÉ
O 30-80°C TUNNEL RACKS
O TUNNEL RACKS
O TUNNEL RACKS

TOP COATS



1.1 Ultraviolet Curing 100% Solid Coatings

In MASQUELACK, we develop taylor-made UV systems in order to meet our industrial customers' needs.

Our long expertise enables us to offer the following industrial processes:

- Transparent or highly-pigmented surfaces
- Open or close pore finishes
- "0" matt to high gloss finishes

These processes are carried out in compliance with the following standards: Ikea IOS-MAT 0066 and IOS-MAT 0054 Infantil UNE 71-3 or MQ-CERT 11.356 Parquet UNE-ENV 13696



2. WATER BASED COATINGS

MASQUELACK's water-based varnishes are made with 0%-5% of VOCs (Volatile Organic Compounds). Thus, water-based coating cycles do meet the strictest regulations regarding solvent emission.
(EU Directive 2004/42/CE).

Many of the characteristics of water-based coating systems can overcome the characteristics of their solvent-based counterparts.

For example:

- Water-based UV top coats have an outstanding scratch resistance.
- Exterior 1-k water-based varnishes can withstand weatherability (UNE 927) and sun exposure (ISO 1134) extraordinarily well.



1-Component Water-Based

MASQUELACK's 1-Component water-based products are environmentally-friendly formulated by using acrylate resigns and polyurethane dispersions (PUDs).

Our wide range of products includes both: Standard varnishes and customized products Manual and industrial applications Clear and multicolour varnishes.

FIELDS OF APPLICATION



METHODS OF APPLICATION

- NORMAL SPRAY
- AIRMIX SPRAY
- AIRLESS SPRAY
- 2-K SPRAY GUN
- ELECTROSTATIC SPRAY
- FLOW COATING
- FLAT ROLLER
- RILL ROLLER
- SPONGE ROLLER (STAIN)
 AUTOCLAVE
- PUTTY MACHINE

- 30-80°C HOT AIR
- AIR PULSÉ
- ROOM TEMPERATURE TUN. VERTICAL 30-80°C
 - SHORT/LONG IR WAVE
 - DEHUMIDIFIER

HAND WIPPING

HAND ROLLER

CURTAIN COATER

BRUSH

KNIFE

VAKUMAT

EXTRUDER

DIPPING

● 30-80°C TUNNEL RACKS ● UV CURING

TOP COATS

METHODS OF CURING

FILLERS / SEALERS / BASE COATS







STANDARD ONON STANDARD NOT RECOMENDED



METHODS OF APPLICATION

- NORMAL SPRAY
- AIRMIX SPRAY
- AIRLESS SPRAY
- 2-K SPRAY GUN
- ELECTROSTATIC SPRAY
 CURTAIN COATER
- FLOW COATING
- FLAT ROLLER RILL ROLLER

- SPONGE ROLLER (STAIN) AUTOCLAVE
- DIPPING
- PUTTY MACHINE

METHODS OF CURING

- ROOM TEMPERATURE TUN. VERTICAL 30-80°C
- 30-80°C HOT AIR
- SHORT/LONG IR WAVE
- AIR PULSÉ
- DEHUMIDIFIER

HAND WIPPING

HAND ROLLER

BRUSH

KNIFE

VAKUMAT

EXTRUDER

- 30-80°C TUNNEL RACKS UV CURING

TOP COATS

FILLERS / SEALERS / BASE COATS

TOP COATS / MULTI-LAYERS







2-Component Water-Based Coatings

MASQUELACK's 2-Componet water-based coatings can improve:

- Surface durability
- Abrasion resistance (UNE-ENV 13696:200)
- Chemical resistance (UNE 48027-80)

MASQUELACK has a wide range of transparent and pigmented 2-k water-based top coats.

We have also developed extraordinary coatings for some niche applications:

- In case you need an "unfinished look", our product "Natuarll Finished "can provide a deep matt finish and a non-wet effect together with an outstanding scratch resistance.
- In case you need to lacquer softwood for exterior applications, our 2-k water-based epoxy Exterlak coat is the best solution to block tannins due to its extraordinary sealing capacity.

Ultraviolet Curing Water-Based Coatings

MASQUELACK'S latest generation of water-based UV coatings provide excellent finishes when applied with spray and curtain-coating systems.

Our pigmented water-based UV varnishes are available in any colour. They have a high covering power and no drying problems. This product provides good adhesion when applied on melamine or papered surfaces.

These open pore, matt transparent, water-based UV coatings are aesthetically similar to 2-K solvent-based acrylic coatings.

> Both pigmented and transparent water-based UV coatings have excellent physical characteristics appropriate for children's or office furniture (MQ-CERT 11.356).



FIELDS OF APPLICATION



METHODS OF APPLICATION

- NORMAL SPRAY
- AIRMIX SPRAY
- AIRLESS SPRAY
- 2-K SPRAY GUN
- ELECTROSTATIC SPRAY
- FLOW COATING
- FLAT ROLLER
- RILL ROLLER
- SPONGE ROLLER (STAIN) AUTOCLAVE
- PUTTY MACHINE

- HAND WIPPING
- HAND ROLLER
- BRUSH
- KNIFE
- CURTAIN COATER
- VAKUMAT
- EXTRUDER
- DIPPING

METHODS OF CURING

- ROOM TEMPERATURE
- 30-80°C HOT AIR
- AIR PULSÉ
- TUN. VERTICAL 30-80°C SHORT/LONG IR WAVE
- DEHUMIDIFIER
- 30-80°C TUNNEL RACKS UV CURING

TOP COATS

FILLERS / SEALERS / BASE COATS

TOP COATS / MULTI-LAYERS









3. HIGH SOLIDS COATINGS

Low VOC coatings are solid-based high-solids varnishes which can be cured by UV radiation, by Redox (Peroxyde) or by both (dual-cure). They are mainly applied with a spray-gun.

Their content of solvent is inferior to 20% to comply with the corresponding European standards (EU 2004/42/CE).



3.1 Ultraviolet Curing High-Solid Coatings

MASQUELACK's UV high solids coats are specially designed to be used as primers or high productivity primers /top coats.

Once sprayed, and after a short period evaporating solvent, they are ready to be cured with UV lamps.

Door moulds are their main area of use.

FIELDS OF APPLICATION



METHODS OF APPLICATION

NORMAL SPRAY HAND WIPPING AIRMIX SPRAY HAND ROLLER AIRLESS SPRAY BRUSH 2-K SPRAY GUN KNIFE ELECTROSTATIC SPRAY CURTAIN COATER FLOW COATING VAKUMAT FLAT ROLLER EXTRUDER RILL ROLLER DIPPING SPONGE ROLLER (STAIN) AUTOCLAVE PUTTY MACHINE

METHODS OF CURING

ROOM TEMPERATURE
 30-80°C HOT AIR
 AIR PULSÉ
 30-80°C TUNNEL RACKS
 TUN. VERTICAL 30-80°C
 SHORT/LONG IR WAVE
 DEHUMIDIFIER
 UV CURING

TOP COATS





METHODS OF APPLICATION

- NORMAL SPRAY
- AIRMIX SPRAY
- AIRLESS SPRAY
- 2-K SPRAY GUN
- ELECTROSTATIC SPRAY
 CURTAIN COATER
- FLOW COATING
- FLAT ROLLER
- RILL ROLLER
- SPONGE ROLLER (STAIN)
 AUTOCLAVE
- PUTTY MACHINE

- - HAND WIPPING HAND ROLLER
 - BRUSH
 - KNIFE

 - VAKUMAT

 - EXTRUDER DIPPING

METHODS OF CURING

- ROOM TEMPERATURE TUN. VERTICAL 30-80°C
- 30-80°C HOT AIR
- SHORT/LONG IR WAVE
- AIR PULSÉ
- DEHUMIDIFIER

- 30-80°C TUNNEL RACKS UV CURING

TOP COATS



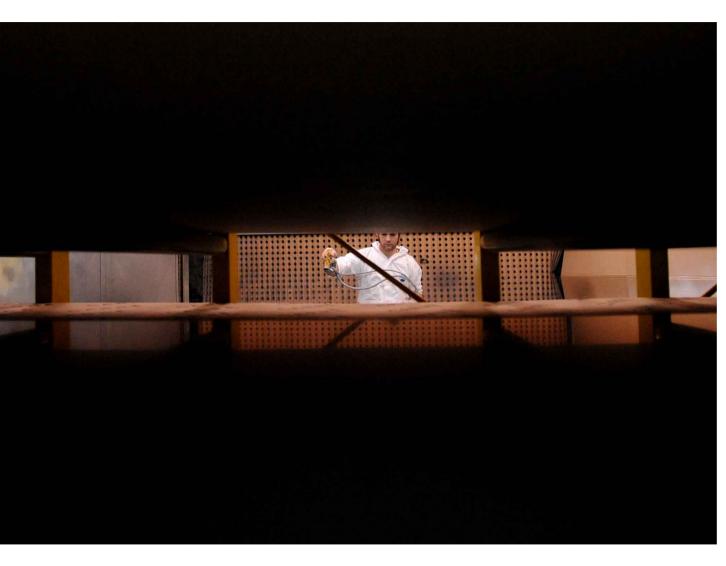


3.2 Unsaturated Polyester High-Solids Coatings

Unsaturated Polyester coatings, also known in Spain as poly acrylics, are excellent high build sealers.

White, black or transparent, they make up perfect surfaces to be recoated with high-gloss polyurethane topcoats.





4. SOLVENT BASED COATINGS

Nowadays, solvent-based coatings continue to be the world's most widespread technology.

MASQUELACK's solvent-based products work effectively in extreme temperatures, either in the Sahara hot summers or in the Baltic cold winters.



Polyurethane 2-Component Solvent-Based Coatings

2-Component Polyurethanes are the most widely used varnishes for industrial furniture.

> They have excellent physical as well as chemical properties (UNE EN ISO 1584 and UNE 48027-80 respectively).

MASQUELACK's products include a wide range of 2-k polyurethanes therefore, we can provide an ideal coating for practically every single indoor application.

FIELDS OF APPLICATION



METHODS OF APPLICATION

- NORMAL SPRAY
- AIRMIX SPRAY
- AIRLESS SPRAY
- 2-K SPRAY GUN
- ELECTROSTATIC SPRAY
- FLOW COATING
- FLAT ROLLER
- RILL ROLLER
- SPONGE ROLLER (STAIN) AUTOCLAVE
- PUTTY MACHINE

- HAND WIPPING
- HAND ROLLER
- BRUSH
- KNIFE
- CURTAIN COATER
- VAKUMAT
- EXTRUDER
- DIPPING

METHODS OF CURING

- ROOM TEMPERATURE
- TUN. VERTICAL 30-80°C
- 30-80°C HOT AIR
- SHORT/LONG IR WAVE
- AIR PULSÉ
- DEHUMIDIFIER
- 30-80°C TUNNEL RACKS UV CURING

TOP COATS

FILLERS / TOP COATS / SEALERS / BASE COATS MULTI-LAYERS

● STANDARD ● NON STANDARD ● NOT RECOMENDED

masquelack@masquelack.com

21



METHODS OF APPLICATION

- NORMAL SPRAY
- AIRMIX SPRAY
- AIRLESS SPRAY
- 2-K SPRAY GUN

- FLOW COATING
- FLAT ROLLER
- RILL ROLLER
- SPONGE ROLLER (STAIN)
 AUTOCLAVE

- HAND WIPPING
- HAND ROLLER
- BRUSH
- KNIFE
- ELECTROSTATIC SPRAY
 CURTAIN COATER
- VAKUMAT
- EXTRUDER
- DIPPING
- PUTTY MACHINE

METHODS OF CURING

- ROOM TEMPERATURE TUN. VERTICAL 30-80°C
- 30-80°C HOT AIR
- SHORT/LONG IR WAVE
- AIR PULSÉ
- DEHUMIDIFIER
- 30-80°C TUNNEL RACKS UV CURING
 - TOP COATS

FILLERS / SEALERS / BASE COATS

TOP COATS / MULTI-LAYERS



● STANDARD ● NON STANDARD ● NOT RECOMENDED



4.2 2-Component Acid-Catalized Solvent-Based Coatings

Used as a multilayer, MASQUELACK's acid catalyzed varnishes have excellent fire-resistant properties (UNE 23727-90 M1) which make them appropriate for interior joinery.

All MASQUELACK'S acid catalyzed coatings are low formaldehyde-based resins.





METHODS OF APPLICATION

- NORMAL SPRAY AIRMIX SPRAY
- AIRLESS SPRAY
- 2-K SPRAY GUN
- ELECTROSTATIC SPRAY
- FLOW COATING
- FLAT ROLLER
- RILL ROLLER
- SPONGE ROLLER (STAIN)
 AUTOCLAVE
- PUTTY MACHINE

- HAND WIPPING
- HAND ROLLER
- BRUSH
- KNIFE CURTAIN COATER
- VAKUMAT

SHORT/LONG IR WAVE

DEHUMIDIFIER

- EXTRUDER
- DIPPING

METHODS OF CURING

- ROOM TEMPERATURE TUN. VERTICAL 30-80°C
- 30-80°C HOT AIR
- AIR PULSÉ
- 30-80°C TUNNEL RACKS UV CURING

TOP COATS

FILLERS / TOP COATS / SEALERS / BASE COATS MULTI-LAYERS \bigcirc \square \bullet

● STANDARD ● NON STANDARD ● NOT RECOMENDED

4.3 Nitrocellulose Pre-Catalized Solvent-Based Coatings

MASQUELACK's nitrocellulose varnishes have proved to be still useful.

They can offer interesting properties for different current market niches using one of the oldest wood coating technologies, though.



5. OTHER PRODUCTS



5.1
Paint Solvents,
Thinners and Retarders

This line of products developed by INDUSTRIAS QUÍMICAS MASQUELACK, complements its range of solvent-based varnishes making it very versatile and flexible.



5.2 Pigment Bases

MASQUELACK works with three ranges of pigment bases:

MONOMER-BASED PIGMENTS:

They can pigment 100% solid UV coats to make high opacity varnishes..

WATER-BASED PIGMENTS:

With low or no COVs, they are compatible with 1-K, 2-K or ultraviolet water-based varnishes. This line includes pigments with a 6-7 degree of resistance in the hue range of blue, according to the BS EN ISO 105-B02:1999 which makes it appropriate for exterior applications.

SOLVENT-BASED PIGMENTS:

Compatible with the majority of solvent-based technologies, they achieve a high performance.



5.3 Tints

MASQUELACK has developed a complete range of tints:

- WATER-BASED (with or with no coalescents).
- HYDROALCOHOLIC TINTS
- SOLVENT-BASED TINTS

To complement the standard hues of colour, MASQUELACK offers the possibility of creating taylor-made colours according to our clients' needs. This service gives our team of colorists the opportunity of developing products for all kind ofindustrial wood dyeing processes either in our laboratories or in our clients' facilities.

They are served highly concentrated so that they can be either thinned or used directly.



5.4 Toll Production

As a complement of its specialty business line, wood coatings, MASQUELACK manufactures all kind of coatings as a toll producer for important multinationals.

Among some of our strengthens it is worth mentioning:

- The professional zeal with which we deal with our clients' confidential information.
- The high reliability of our production process.
- The transparency we offer to our clients.
- Our team working approach.

these are some of the qualities which make us the ideal partner for any company interested in outsourcing its production.

6. LOCATION

MASQUELACK

Spain

BARCELONA

INDUSTRIAS QUÍMICAS MASQUELACK S.A. C/ DE PEDROSA, 26-28
08783 MASQUEFA - BARCELONA - SPAIN
T. 34 93 772 52 81 - FAX: 34 93 772 65 42
masquelack@masquelack.com

CÓRDOBA

MASQUELACK ANDALUCÍA
Polígono Industrial de la Dehesa - C/ Castilla la Mancha
14900 LUCENA - CÓRDOBA - SPAIN
T. 34 93 772 52 81 - FAX: 34 93 772 65 42

MASQUELACK

Portugal

BARNISOL ACABAMENTOS P/MOBILIÁRIO, LDA RUA SANTANA - ARMAZÉM N APT. 145, PÍAS, 4620 - LOUSADA - PORTUGAL T. 351 255 822 352 - FAX: 351 255 822 354 barnisol@masquelack.com

MASQUELACK

France

MASQUELACK FRANCE SARL

8 RUE JOULE

33700 MÉRIGNAC - BORDEAUX - FRANCE

T. 33 (0)9 67 08 21 64 - FAX: 33 (0)5 56 34 21 64 masquelackfrance@masquelack.com



PARTNERS SPAIN

GARCÍA Y ARJONA, S.L.

C/ Miquel Coll Alentorn, 10-12 2ª 08980 Sant Feliu de Llobregat BARCELONA - SPAIN Tel. +34 93 666 44 53 / garciaiarjona@gmail.com

NEHEIM, C.B.

Av. Industria, 11. P.I. Las Arrobias 33400 Avilés ASTURIAS - SPAIN Tel. +34 985 52 05 84 / jbenjamindiaz@gmail.com

MASTIC, S.L.

Av. 16 juliol, 39A 07009 Palma de Mallorca I. BALEARES - SPAIN Tel. +34 971 431 240 / mastic@mastic.es

EXCLUSIVAS DIBAR, S.L.

Autv. Madrid-Toledo, Km 44.600 45529 Yuncler TOLEDO - SPAIN Tel. +34 925 55 70 16 / sistemas@exclusivasdibar.es

PINTURES VIC, S.A.

Av. Mas Galí, 18-20 P.I. Mas Galí 08503 Gurb BARCELONA - SPAIN Tel. +34 93 886 01 62 / pinturesvic@pinturesvic.com

ACROLAK ANDALUCÍA, S.L. (9244)

C/ Poleo, 17 29120 Alhaurin El Grande MÁLAGA - SPAIN Tel: +34 656 94 26 43

DAVID GÓMEZ ÁLVAREZ

C/ Olivo, 7B 13270 Almagro CIUDAD REAL - SPAIN Tel: +34 675 35 55 66

GCS TRIADE, S.L.

C/ Fontaneria, nº 4, P. I. La Viñuela 14900 Lucena CÓRDOBA - SPAIN Tel: +34 957 50 92 12 - Fax: +34 957 50 92 12

LUIS GIRÓN FUNEZ

C/ Rambla San Julián, 40 44002 Teruel TERUEL - SPAIN Tel: +34 978 60 39 52 - Fax: +34 978 60 39 52

SOCEL, CELSO MIGUEZ E HIJOS, S.L.

P. I. O Campiño, Rua da parc. 32 36158 Pintos (Marcon) PONTEVEDRA - SPAIN Tel: +34 986 75 74 51

PARTNERS OTHER COUNTRIES

MAS-QMC

Comercio de Productos Químicos, Lda.

APC, 143
4585-907 REBORDOSA - PORTUGAL
T. +351224150174

ARTECH

Kczewo 73A 83-304 PRZODKOWO - POLAND T. +48586646453

MBM, LTD.

Voenna rampa - Prof. Ivan Georgov S · 1220 SOFIA - BULGARIA T. +4359888307967

SOLUTION BOIS, S.A.R.L.

Bd Moulay Slimane Aïn Sebâa CASABLANCA - MOROCO T. +212622663535

SARL OULED YAICH BOIS

Route Beni Mered Ouled Yaich Bois 09000 BLIDA - ARGELIA T. +213555024007

STFE BUILDING MATERIAL LLC

Mubarak Al Jafla Building Unit.27 DUBAI - UNITED EMIRATESARAB T. +97143307001





INDUSTRIAS QUÍMICAS MASQUELACK S.A.